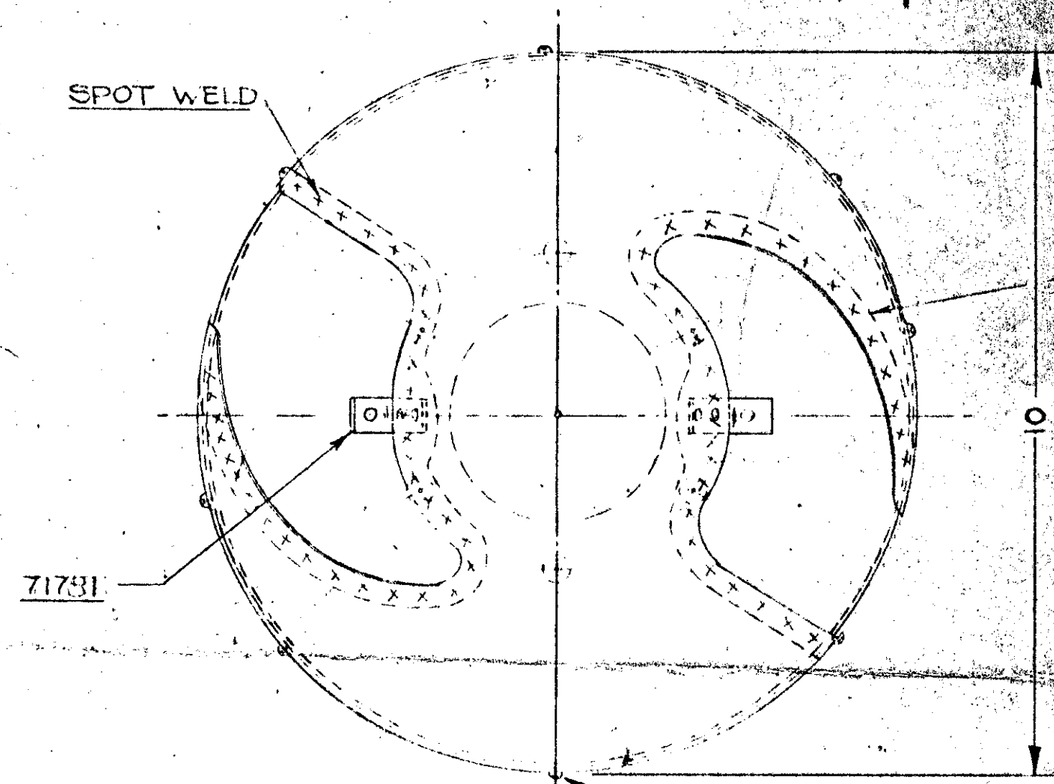
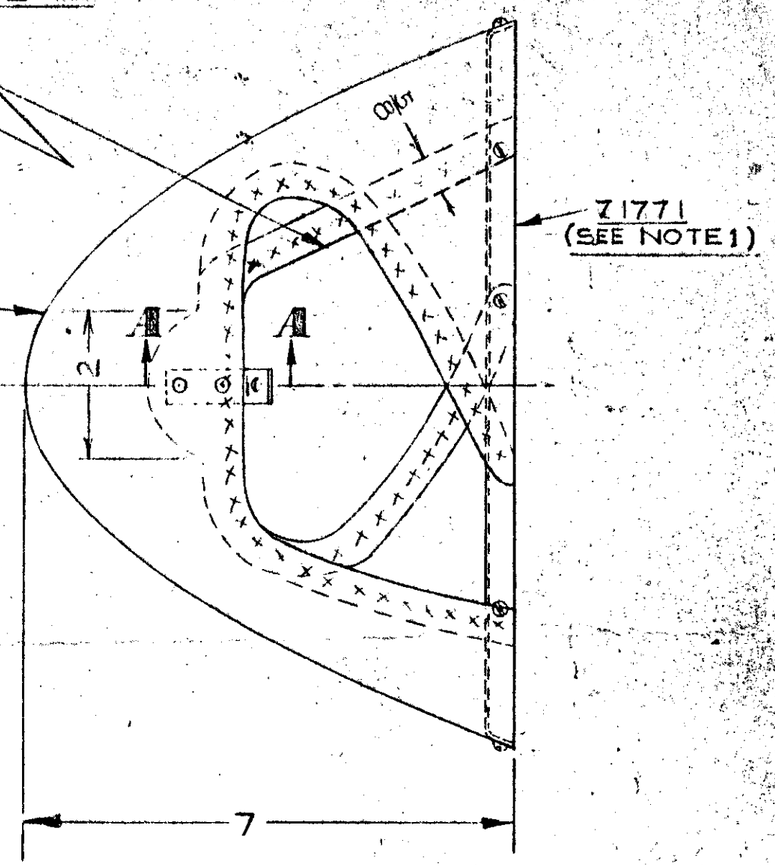
WAS D6032-B WAS 60172



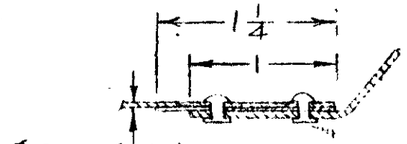
CUT TO FIT PROPELLER WITH 3/16 CLEARANCE

-3 REINFORCEMENT-#22 GAGE (.025)

(A) (-2) SPINNER



#6-32 MACHINE SCREW-3/8 LONG
#6-32 U-SHAPED TINNERMAN NUT
#28 DRILL (.140") DRILLED ON ASSEMBLY
(SEE NOTE 1.)



SECTION A-A
FULL SIZE

NOTE 1:
BECAUSE THE ATTACHMENT OF PART 71771 IS AN INSTALLATION OPERATION, PARTS WHERE "SEE NOTE 1" IS INDICATED ARE NOT TO BE CONSIDERED AS PART OF PROPELLER SPINNER ASSEMBLY 71762.

* Limits and shop practices, unless otherwise noted, to be in accordance with Piper Specification #0.5 #10

PART NO.	No. REQ.	SIZE	MATERIAL DESCRIPTION
-3	2	NOTED	3S 1/2H ALUM
	4	3/32 ALUM'N. RIVET-5/16 LG.	
71781	2	CLIP	
-2	1	NOTED	2S 1/2H ALUM'N.

LET.	REVISION	DATE	BY	CHK.
C	ADDED RIVETS FROM B/M; NOTE 1 ADDED	8-8-41		I.D.B.
B	#6-32 LOCK NUT & RIVETS FROM B/M	6-6-41		I.D.B.
A	REINFORCEMENT ADDED	12-1-41		W-O

MODEL	PER SHIP	NEXT ASSEMBLY	SUPERSEDES	SUPERSEDED BY
J4E				
J4-A	1			
J5-A	1			

PIPER AIRCRAFT CORP.
LOCK HAVEN, PENNA.

SCALE HALF SIZE & NOTED

SPINNER ASSEMBLY-PROPELLER

V.F.	RRB		71762
7-24-41	7-25-41		
DRAWN	CHECKED	APPROVED	

8169-L A. & B. SMITH CO., PGH., PA.